

Date: Monday, 11/19/2007 4:06:30 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACERS (5/16 THICK)
Job Number : 35885	
Estimate Number : 10248	
P.O. Number : N/A	Part Number : D2022103
This Issue : 11/19/2007 S.O. No. : N/A	Drawing Number : D2022 REV. --
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : -
Previous Run : 25967	Material : N/A
Type : MACHINED PARTS	Due Date : 11/30/2007
Written By : <u>[Signature]</u>	Qty: 60 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est D 02.03.07 Now made in house NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 1.9719 f(s)  
6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar  
(M6061T6R0.750) Batch: m17307 20 07/12/31

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Note: .323 ( P ) Dia drill.  
2-Turn Blank as per FolioFA207  
3-Tumble & deburr any sharp edges as per dwg

20 07/12/31

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 07/12/31

60

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

mk 08/01/02

60

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: 9

8/1/3 50 60

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: AD Date: 08/01/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (5/16 THICK)

Job Number: 35885

Part Number: D2022103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

AD 88/01/04

Job Completion



mini 2008/1/14

W

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

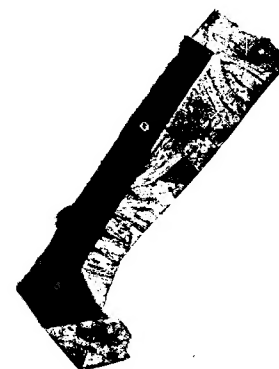
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



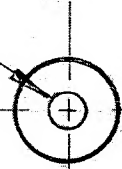
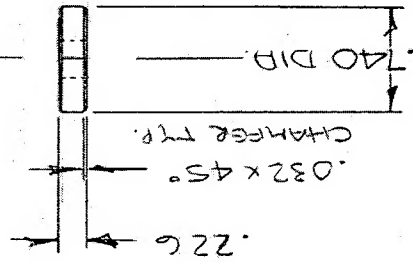
62



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 25885

DRILL F' (.257) DIA. IN -101  
DRILL P (.323) DIA IN -103

D2022-101  
D2022-103



MAT'L: ALUMINUM 6061-T6 (00-A-225/8)

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. / VENDOR
D2022-103	SPACER 5/16	ALUM 6061-T6	00-A-250/8	
D2022-101	SPACER 1/4	ALUM 6061-T6	00-A-250/8	

DART AERO ACCESSORIES INC 101 E. 1000 DALLAS, TEXAS 75201 PHONE 214-343-1111 FAX 214-343-1112		REPORT ALL DISCREPANCIES - DO NOT SCALE 1. DIMENSIONS ARE IN INCHES 2. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 3. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 4. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 5. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 6. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 7. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 8. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 9. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED 10. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED	
DRAWING NO. 00-A-225/8 REV. 1 DATE 10/19/82 DESIGNED BY 900118 CHECKED BY 900118 CLIENT DART AERO ACCESSORIES INC	CONTRACT NO. PART NO. D2022-101 ITEM 1 DESCRIPTION SPACER 1/4 MATERIAL ALUM 6061-T6 SPEC. / VENDOR 00-A-250/8	APPROVAL D2022-101 D2022-103	REVISION DRAWN APPROVED DESCRIPTION CHANGE



RELEASED  
190119 82

22022